

DOWNFORCE – STACY’S SIDE SKIRTS

INSTALLATION AND USER’S INSTRUCTIONS

Thank you for purchasing this product from Downforce.

Before beginning any removal or installation, please take time to thoroughly read these instructions. This instruction is available for download online at <http://www.downforce.biz/manuals/>

- There are several WARNING sections in the installation. Always read and follow the instruction to prevent injuries, accidents, and possible damage to the vehicle.
- Do not modify the Side Skirts.
- Do not install the Side Skirts in any way other than described in the following instructions.
- If you have any questions about the use of the Side Skirts, ask Downforce about any concerns.
- Downforce and its dealers are not responsible for injuries, accidents, and damage to persons and property that arise from the use of this product.
- This product is for off road use only.

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|--------------------|---------------------------------|
| PART NAME | STACY’S SIGNATURE SKIRTS |
| PART NUMBER | DF-AAA233 |
| VEHICLE | ACURA NSX 1991-2005 |

1 Requirements



This side skirt is made to replace the factory rocker panels. When removing the factory rocker panel you will need to retain the 16 mounting clips on the body of the car.

Part Description: Clip, Rocker Garnish

Part Number: 71807-SL0-000

Retail Price: \$8.88

It is advisable to have the car lifted on each corner with jack stands. This allows more room to work with on the install. With the wheels out you can remove the liner very easily but this step is optional.

2 Tools and Equipments Needed



Philips head
Screwdriver



4 Jack stands



Car Jack



10mm Metric Ratchet
(with extension)



Lug Wrench



Electric Drill



9/64" and 5/16"
Drill Bit



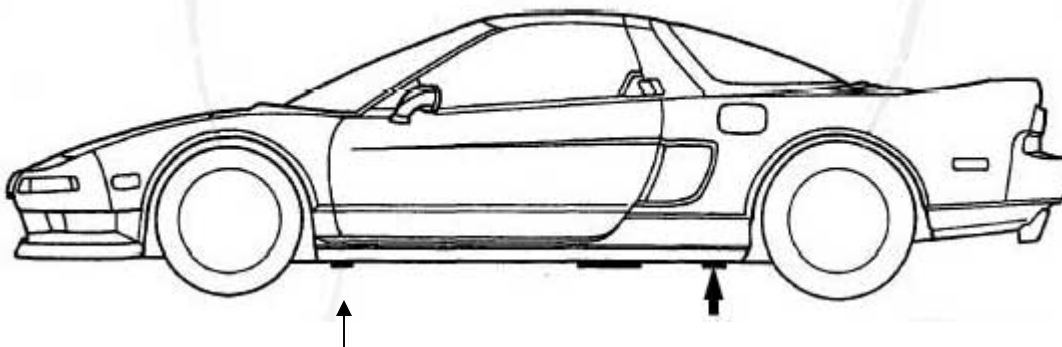
Scissor



Sanding Block
(with 80 grit sand paper)

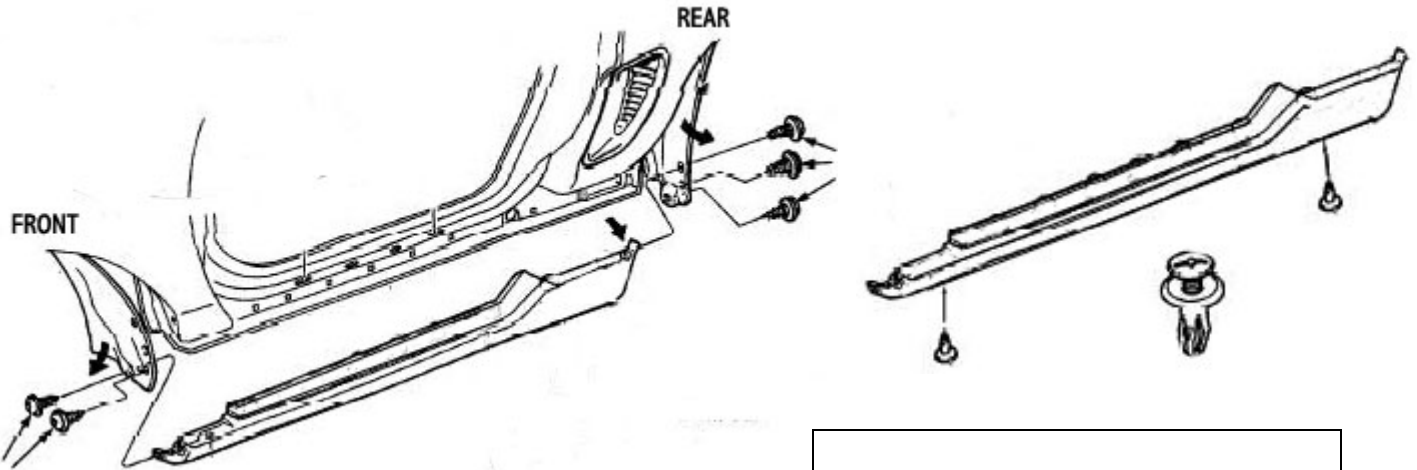
3 Setup and Preparations

*(wheel liner and wheel removal are optional)**



- 1.) Park the NSX on a flat even surface.
- 2.) Make sure the emergency brake is properly working and applied.
- 3.) * Loosen the 5 lug nuts on all the wheels.
- 4.) Use the jack point shown on the picture above to lift the car.
- 5.) Place a rubber pad or soft wood block on the pad of the lift jack to prevent any scarring of the body.
- 6.) Lift the car high enough only to fit a jack stand underneath.
- 7.) * Now remove the wheels.

4 Fender Liner Removal *(optional)*



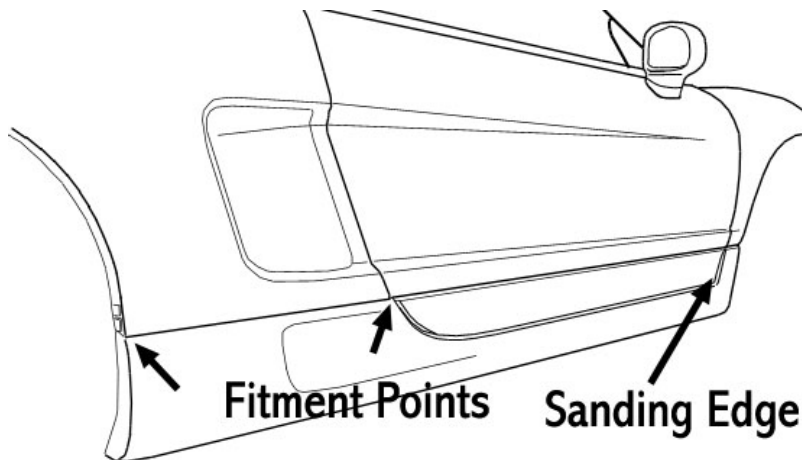
- 1.) Remove 2 screws holding the front liner on the skirt.
- 2.) Remove 3 screws holding the rear liner on the skirt.
- 3.) Remove the fender liners *(optional)*.

Remove the 2 plastic retainers as shown.

5 Rocker Panel Removal

Leave the door open so the skirt can slide out. Slide the skirt towards the front of the car. If the skirt is seized try using your palm to firmly hit the rear of the skirts to nudge it loose. If this doesn't work try using a rubber mallet. If all else fails, place the factory jack between the rear tires and the rear side of the skirt and twist open the jack with your hands until the skirt pops out. Try shaking or tapping the skirt while doing this to dislodge anything getting stuck. The skirt needs to move forward by 1 inch to come loose.

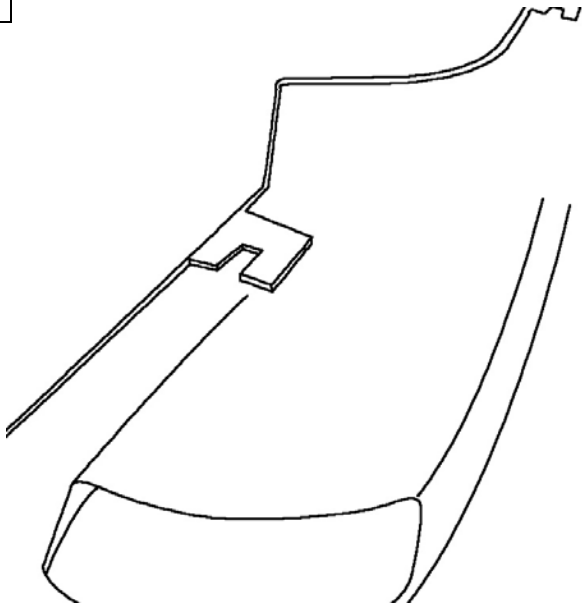
6 Rocker Panel Fitment Test



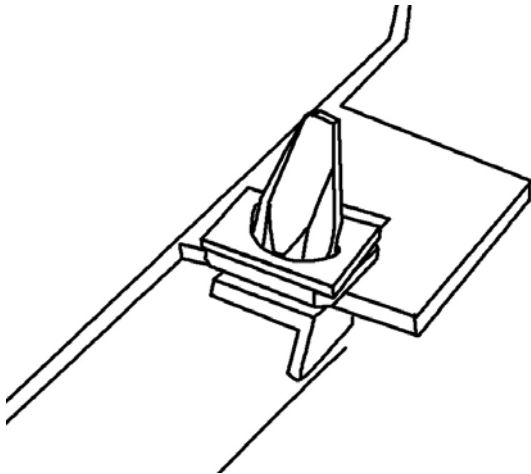
- 1.) First place the rocker panel on the clips to check the fitment points.
- 2.) Some sanding of the front edge leaning against the front fender might need sanding for the contour to perfectly fit. Not all cars will need this adjustment.
- 3.) Use the marker to mark the spots where you need to sand on that edge (if necessary).
- 4.) Use a 80 grit sanding block to slowly cut away any excess trims. For faster cutting use a Dremel tool (at your own risk).

7

Rocker Panel Install



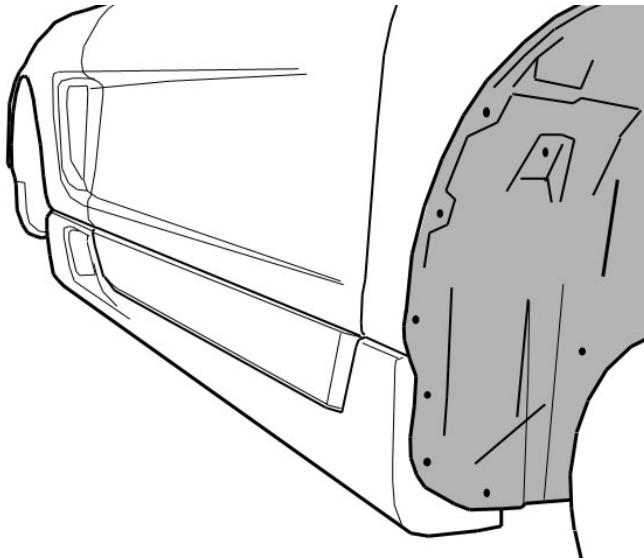
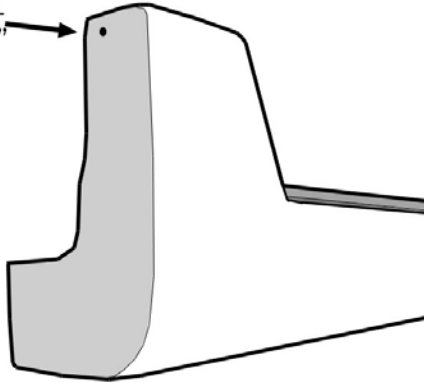
- 1.) Slide the retainer clips on the back side of the skirt.
- 2.) Make sure the orientation is correct.
- 3.) Align the skirt to the NSX with the doors open
- 4.) Push and snap the skirt on
- 5.) Screw in all of the screws on the front and rear end caps.



8

Rocker Panel Install Front Portion

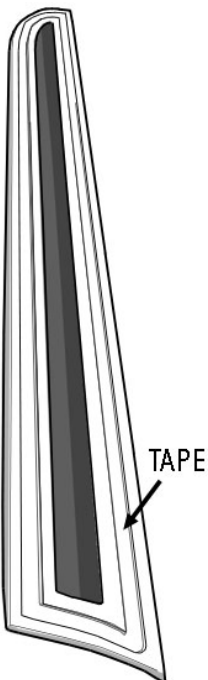
DRILL
9/64"



- 1.) There is a pre-marked indicator on the front side of the side skirt. Near the top corner. Drill a 9/64" (3.57mm) hole there.
- 2.) Now fit the side skirt onto the car and make sure the sanded edge is properly fitted first.
- 3.) Now drill a hole from the side skirt opening you just did.
- 4.) Use the screw provided to hold the side skirt in place.
- 5.) Now place the fender liner back and mark the three holes that needs to be drilled for the clips to go back in. Use a 5/16" (8.0mm) drill bit for these holes.
- 6.) You can put the push retainer clips back on.

9

Door Piece Install



- 1.) Put the door piece on the door to test fitment.
- 2.) Make any necessary changes (sanding) to ensure proper fitment. We recommend you paint the door piece first before installation.
- 3.) Clean the groove on the backside. It is best to use either Acetone, Alcohol or commercial paint strippers. This will eliminate all of the wax, grease, or residue that could hinder the Acrylic tape performance.
- 4.) Apply the Acrylic double sided tape into the groove located on the back side.
- 5.) Make sure the tape is fully sealed around all the corners and turns. *(This step insures no water will leak inside.)*
- 6.) Once you stick the door piece on, it will take a minimum of 24 hours for the tape to be secured. A full cure will happen in 3 days.